

Name: Dwain Marchant
Phone #:

Kiln: Flat Top
Firing Type: Cone 10 R
Cones Top: 010,08,04,01,01 / 6,8,9,10,11
Middle:
Bottom: 010,08,04,01,01 / 6,8,9,10,11

BROGDEN/ KILN CHART SAMPLE

Time	Damper	Gas	AIR	Temp	Comments
DAY #1					
3:00 PM	2" covered w/ bricks	pilot	open		
5:00 PM	same	3 lines	open		Leave over night to build even heat
DAY #2					
8:00 AM	same	3 lbs	open		Kiln should have faint orange heat
9:00 AM	same	6 lbs	3 more turns		Cone 08 down Start reduction and let kiln coast to cone 10 Close bells and open air 3 full turns to set reduction Check kiln every 30 minutes to watch cones fall
2-3 PM					Cone 10 down, Shutt OFF kiln