

Name: LeAnne Moe
Phone #:

Kiln: 135 Gas
Firing Type Slow Bisque #3
Cones Top: 010 / 08 / 06
Middle: 010 / 08 / 06
Bottom: 010 / 08 / 06

BROGDEN/ KILN CHART SAMPLE

Time	Damper	Gas	AIR	Temp	Comments
DAY #1 3 pm	4 "		on/closed		- Pilots & air on, baffles closed - bottom & middle spies in, top spie out
DAY #2 8 am	4 "	1/4"	++		- Right burner up - small 3" turquoise flame - baffles opned
5 pm	4 "	1/4 "	++		- left burner to match right
DAY #3 8 am	4 "	1/2"	++		- Right burner up - Air up to maintain roaring turquoise flame
5 pm	4 "	1/2"	++		- Left burner to match right
DAY #4 8 am	5 "	1"	++		- Red Heat - R&L gas up - Air up to maintain roaring turquoise flame
9 am	5 "	1 1/2"	++		- R & L gas & air up to maintain roaring 5"-6" flame
12 pm					Cone 08 down All Air & gas Off
					*** Open damper in 1/2" increments to move heat down *** Close damper in 1/2" increments to move heat up