

Name: SALLY
 Phone #: _____

Kiln: 135 Gas
 Firing Type SLOW BISQUE
 Cones Top: 010/08/06
 Middle: 010/08/06
 Bottom: 010/08/06

BROGDEN/ KILN CHART SAMPLE

Time	Damper	Gas	AIR	Temp	Comments
DAY #1 3 PM	5"	on/closed			Pilots on R & L; Blowers on baffles closed to move heat
DAY #2 9 am	5"	on/zero	on/closed		Left burner - 3" small blue flame, blower on, baffles closed
DAY #3 9 am	5"	on/zero	on/closed		Right burner to match left, blower on, baffles closed
DAY #4 9 am	5"	1/2 "	++		Red Heat / Baffles opened R&L gas to 1/2", air up to maintain strong 4-5" turquoise flame
10 am	5"	1"	++		R & L gas & air up to maintain strong turquoise flame
11 am	5"	1 1/2"	++		R & L gas & air up to maintain strong turquoise flame
12 pm	5"	2 "	++		R & L gas & air up to maintain strong turquoise flame
1:30 pm		OFF	OFF		Cone 08 down T/M/B ALL GAS & AIR OFF
					*** Open damper in 1/2" increments to move heat down *** Close damper in 1/2" increments to move heat up