

Name: Sheldon
 Phone #:

Kiln: 135 gas
 Firing Type: Bisque
 Cones Top: 010 / 08 / 06
 Middle: 010 / 08 / 06
 Bottom: 010 / 08 / 06

BROGDEN/ KILN CHART SAMPLE

Time	Damper	Gas	AIR	Temp	Comments
DAY #1					
noon	3 "		On closed		Pilots on / blowers on / baffles closed Spies in
7 pm	3"	1/4"	++		soft blue 3" flame L&R
11 pm	3 "	1/2"	++		3" strong turquoise flame R&L
8 am	4 "	1"	baffles open		4" strong turquoise flame R&L
10 am	4"	1 1/2"	++		Red Heat Gas & air up R&L to maintain strong turquoise flame
11 am	4"	2 "	++		- R&L gas up - Air up to maintain turquoise flame
12:30					Cone 08 down T/M/B All gas & air Off
					*** Open damper in 1/2" increments to move heat down *** Close damper in 1/2" increments to move heat up