

Name: Sally  
 Phone #: \_\_\_\_\_

Kiln: 135 gas  
 Firing Type: Bisque  
 Cones Top: 010 / 08 / 06  
 Middle: 010 / 08 / 06  
 Bottom: 010 / 08 / 06

BROGDEN/ KILN CHART SAMPLE

Time	Damper	Gas	AIR	Temp	Comments
DAY #1					
3 pm	4 "	On Zero	On closed		Pilots on L & R Spies in blowers on baffles closed 2-3 " soft blue flame R&L
DAY #2					
8 am	3 "	1/2"	++		- Baffles open L&R - gas & air up L&R, 3-4" turquoise flame
9 am	3"	1"	++		- R&L gas up - air up to maintain turquoise flame
11 am	4"	1 1/2"	++		- R&L gas up - Air up to maintain turquoise flame - Red Heat
1 pm	4"	2 "	++		- R&L gas up - Air up to maintain turquoise flame
2-3 pm					<b>Cone 08 down T/M/B</b> <b>All gas &amp; air Off</b>
					*** Open damper in 1/2" increments to move heat down *** Close damper in 1/2" increments to move heat up